



Bulk Tank Information

Cleaning the Unit

- Fill the tank halfway to completely full of water. Agitate the system for 30 minutes, periodically changing from forward to reverse. Empty the tank and repeat the process if needed.
- Depending on several variables, it will eventually be necessary to get inside the tank to remove excess sealer that has built up. Removing residual sealer is best done when temperatures are below freezing (or as cold as possible in warmer climates). Be careful when removing sealer with tools, as it is possible to ding the tank.

Maintenance Schedule

Hydraulic Oil

According to the hydraulics manufacturer, ISO 46 Grade Medium Hydraulic Oil is recommended. It is also known as AW 46 at such stores as Sam's, Napa Auto Parts, O'Reilly Automotive, etc. The AW stands for Anti-Wear. Maintain fluid level of $\frac{3}{4}$ full in hydraulic oil tank.

NOTE: Before leaving Seal-Rite, your unit was filled with 72 quarts of hydraulic oil.

Hydraulic Oil Filter

According to the hydraulics manufacturer, the hydraulic oil and filter should be changed once per year. (Hydraulic Oil Filter Part # 230-HIF)

Honda Motor

You can use 10W-30 oil in the Honda motor. It is recommended that the first oil change in the Honda motor come at 20 hours, successive oil changes are recommended every 100 hours. The air filters should also be changed on the Honda motor at the same time as the unit's 100 hour service. (Honda Air Filter Part # 220-AHAF)

Roper Pump

If you flush your system with water, follow with anti-freeze or a light oil to prevent pump damage. Remember, this is a gear pump and is not designed to run sand.

Winterizing the Unit

- After tank and pump have been thoroughly cleaned, remove the lid from the filter pot, fill the pot with anti-freeze or windshield wiper fluid, and re-attach the lid.
- Flush the plumbing and pump with the anti-freeze.